

Phyloflex® CCO EACC

The sustainable plate for high performance corrugated post print



SUSTAINABILITY

- Contains 19 20% renewable raw material.¹
- Proven, consistent quality in a more sustainable way.
- Improved productivity on LED exposure units.
- Energy saving due to 20% faster plate processing.²
- Consistent and reliable plate processing (waste reduction).







IMPROVED PRODUCTIVITY



 Overall 20% faster plate processing possible when using nyloflex® eco plates (in direct comparison to standard nyloflex® FAC).²





SEGMENTATION

Suitable for all kind of corrugated substrates like:

- Coated / uncoated kraft liner.
- Coated / uncoated test liner.
- Pressure sensitive and soft paper substrates.









Phyloflex® **ECO FAC**

- Sustainable soft photopolymer flexo plate.
- Dedicated for high performance corrugated post print.
- Copes with all requirements starting from print on rough and uneven substrates to pressure sensitive and soft paper substrates
- Extremely robust and durable
- Suitable for bank- & LED exposure.









QUALITY
IN A MORE
SUSTAINABLE WAY

Be brilliant.



The sustainable plate for high performance corrugated post print

The nyloflex®	eco FAC	The nyloflex®	eco FAC Digital
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Technical characteristics	284	394	470	500	550	635		
Base material	Polyester film							
Colour of raw plate	Light blue Light blue with black LAMS layer							
Total thickness (mm inch)	2.84	3.94	4.70	5.00	5.50	6.35		
	0.112	0.155	0.185	0.197	0.217	0.250		
Finished plate hardness (Shore A)	39	33	33	31	31	30		
Relief depth (mm inch)	0.9 - 1.2	1.0 - 1.5	1.2 - 2.2	1.8 - 2.8	2.0 - 3.0	2.2 - 3.0		
Fine line width (µm)	100	100	150	150	150	150		
Isolated dot diameter (µm)	150	150	200	250	350	400		
Processing parameters ³								
Back exposure (s)	20 - 40	50 - 70	60 - 90	60 - 90	65 - 95	75 - 105		
Main exposure (min)	10 - 15	10 - 15	10 - 15	10 - 15	10 - 15	10 - 15		
Washout speed (mm/min)	150 - 170	110 - 140	70 - 105	65 - 100	60 - 95	60 - 95		
Drying time at 60 °C 140 °F (h)	2.0 - 2.5	2.0 - 2.5	2.5 - 3.0	2.5 - 3.0	2.5 - 3.0	2.5 - 3.0		
Post exposure (UV-A) (min)	8	8	8	8	8	8		
Light finishing (UV-C) (min)	5-8	5-8	5-8	5-8	5-8	5-8		

Processing information

Laser intensity (J/cm²)

Suitable equipment The nyloflex® eco FAC can be processed with nyloflex® processing equipment and all similar devices. The

nyloflex® eco FAC Digital can be used with all laser systems suitable for imaging flexo printing plates.

N.A. for analogue plates | 3.4 J/cm² (depending on Laser manufacturer and model)

Printing inksSuitable for all water based and solvent based printing inks.

(Ethyl acetate content preferably below 15%, ketone content preferably below 5%)

Washout solvents

Processing information

Especially good results are achieved with nylosolv® washout solvents. nylosolv® can be distilled and reused. A detailed description of the imaging, exposure and finishing steps, as well as detailed information about

handling and storing, can be found in the nyloflex ${}^{\tiny{\texttt{0}}}$ User Guide.

CertificationXSYS printing plates are produced at Willstätt production site, which is certified according to international standards for quality management (DIN EN ISO 9001:2015), environmental management (DIN EN

ISO14001:2015) and energy management (DIN EN ISO 50001:2018).

1) Plate thickness dependent / Analysis report available on request 2) Depending on current plate setup, used washout solvent & equipment 3) All processing parameters depend on, among others, the processing equipment, lamp age and the type of washout solvent. The above mentioned processing times were established under optimum conditions on nyloflex® processing equipment and using nylosolv® washout solvents. The values for the main exposure of digital plates were determined at an exposure intensity of > 15mW/cm². Under other conditions the processing times can differ from these. Therefore the above mentioned values are only to be used as a guide.

Please contact us for additional information.

 $info@xsysglobal.com \bullet www.xsysglobal.com\\$

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Print solid. Stay flexible.