



nyloflex® FTS Digital

**Out of the box flat top dot textured plate,
that can be used with all common inks**



- + Photopolymer flexo plate with inherent flat top dots
- + Easy creation of flat top dots with your standard solvent processing equipment
- + Versatile use: for flexible packaging and tag & label markets; for printing on foil and high quality paper substrates with solvent based, water based or UV inks
- + Smooth plate surface with a very fine grain is able to hold customized surface screening patterns (e.g. Pixel+ and Nano)



Versatility - one plate for multiple segments

- + Combine different types of jobs for different segments on to one plate
- + Reduce the amount of plate types on stock
- + Improve your efficiency and reduce plate waste



Less complexity - out of the box

- + Good solid ink density and ink transfer, that can be further improved when customized with surface screening
- + Slight dot sharpening that brings market leading highlights in combination with a hybrid screening
- + Excellent solid ink density on a wide range of anilox rollers



Improve productivity and consistency

- + Good lifetime for long print runs
- + Less dot gain tolerances - on press the flat top dots are less impression sensitive than standard digital dots resulting in improved production consistency
- + Reduce cost, save time: no additional equipment, no time consuming LED exposure or any consumables required

Be
brilliant.

XSYS
Print solid. Stay flexible.

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Technical characteristics	nyloflex® FTS 045 Digital ¹	nyloflex® FTS 067 Digital ¹
Color of raw plate	light blue	light blue
Total thickness (inch) (mm)	0.045" (1.14)	0.067" (1.70)
Hardness acc. to DIN 53505	60	60
Plate hardness (Shore A)	74	65
Recommended relief depth (inch)	0.020" - 0.024"	0.020" - 0.031"
Tonal range (%)	1 - 98	1 - 98
at screen ruling (lpi)	150	150
Fine line width down to inch (µm)	0.004" (100)	0.004" (100)
Isolated dot diameter down to inch (µm)	0.006" (150)	0.006" (150)

Processing parameters ²		
Back exposure (s)	10 - 20	30 - 50
Main exposure (min)	8 - 10	8 - 10
Washout speed (mm/min)	250 - 300	200 - 260
Drying time at 60°C / 140°F (h)	1.5 - 2.0	2
Post exposure UV-A (min)	10	10
Light finishing UV-C (min) ³	2	2
Laser intensity (J/cm ²)	Approx. 10% higher than for standard nyloflex® digital plates	

Processing information

Suitable equipment	The nyloflex® FTS Digital can be processed with nyloflex® processing equipment and all similar devices and can be used with all laser systems suitable for imaging flexo printing plates.
Printing inks	Suitable for all solvent based, water based and UV inks. ⁴ (ethyl acetate content preferably below 15%, ketone content preferably below 5%).
Washout solvents	Especially good results are achieved with nylosolv® washout solvents which can be distilled and reused.
Processing information	A detailed description of the imaging, exposure and finishing steps, as well as detailed information about handling and storing, can be found in the nyloflex® User Guide.
High quality standard	nyloflex® printing plates are manufactured according to DIN ISO 9001, DIN ISO 14001 and DIN ISO 50001 standards and requirements. This process guarantees our customers consistent high quality products and services.

¹) Non-standard product ²) All processing parameters depend on, among other things, the processing equipment, lamp age and the type of washout solvent. An exposure intensity of minimum ≥ 18 mW/cm² and optimum of 20 - 24 mW/cm² is recommended. The above mentioned processing times were established under optimum conditions on nyloflex® processing equipment and using nylosolv® washout solvents. Under other conditions the processing times can differ from these; therefore, the above mentioned values are only to be used as a guide. ³) Depending on longevity of the tubes. ⁴) Suitability with UV inks is dependant on the ink type and temperature – these factors could affect the performance of the plate and consistency of the print.

Please contact us for additional information.

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